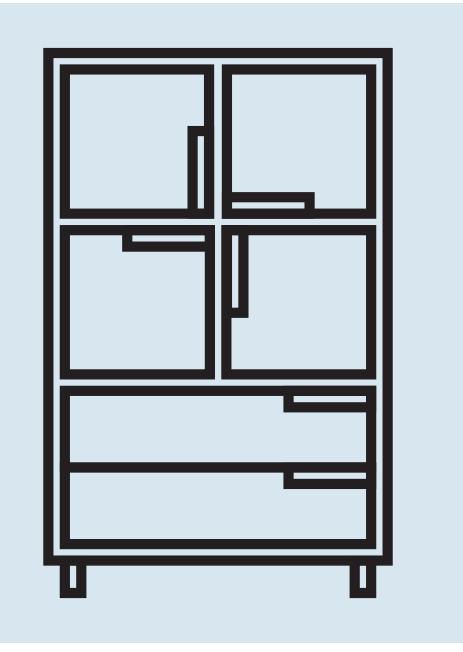


DESIGNED IN 1999

ASSEMBLY NOTES | REV 00





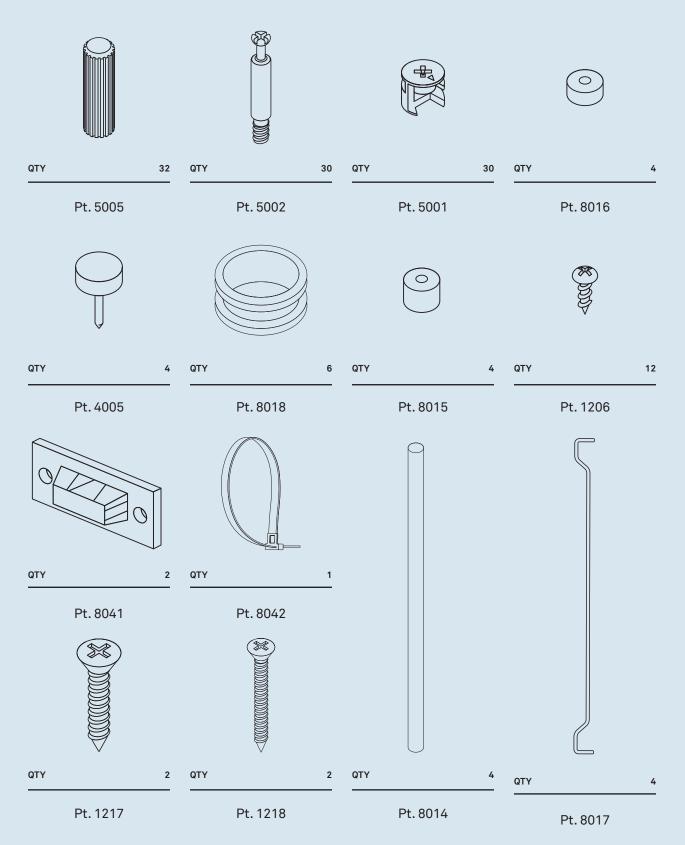
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Parts & Hardware



Parts & Hardware F QTY 8 QTY 4 QTY 4 QTY Pt. 1023 Pt. 8045 Door Stretcher QTY 2 QTY QTY 2 QTY 4 Drawer Slide Vertical Divider Foot Drawer 0 0 QTY 3 QTY 1 **Back Panel** Top Panel QTY QTY QTY 2 1

Bottom Panel

Side Panel

Partition Panel *panel has grooves on both sides

*panel has drilled holes on both sides

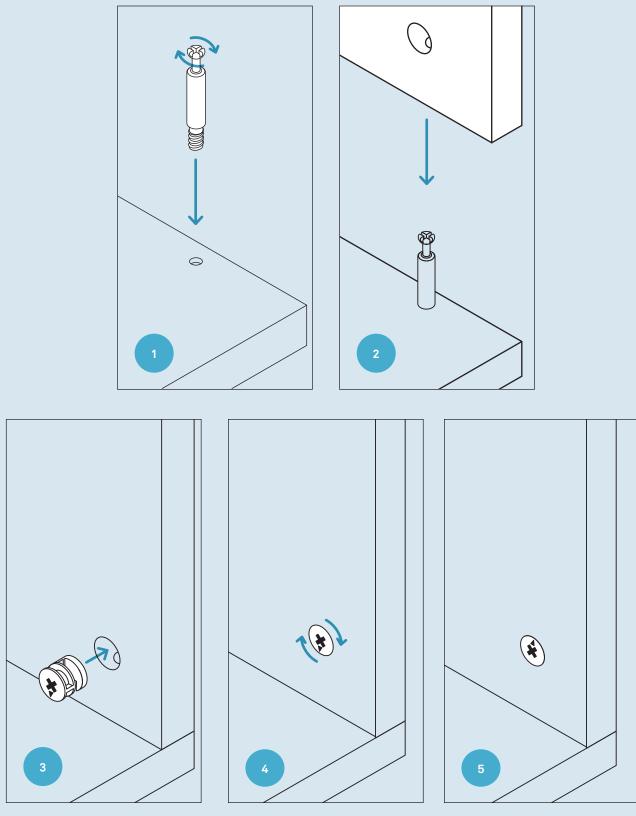
ASSEMBLY NOTES

2

1

2

How to use the cam lock system



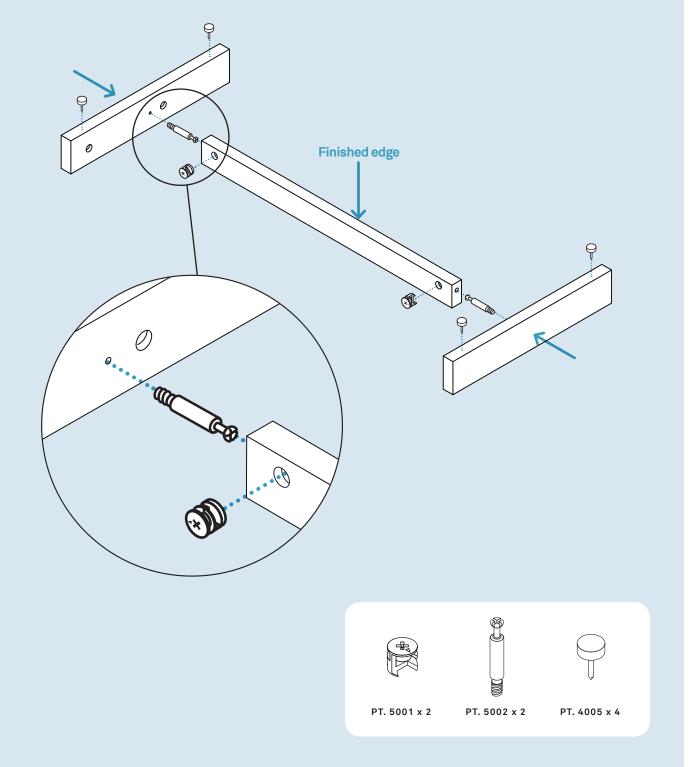
Note direction of cam arrow.

Turn cam clockwise 1/2 turn or until tight.

Note direction of cam arrow.

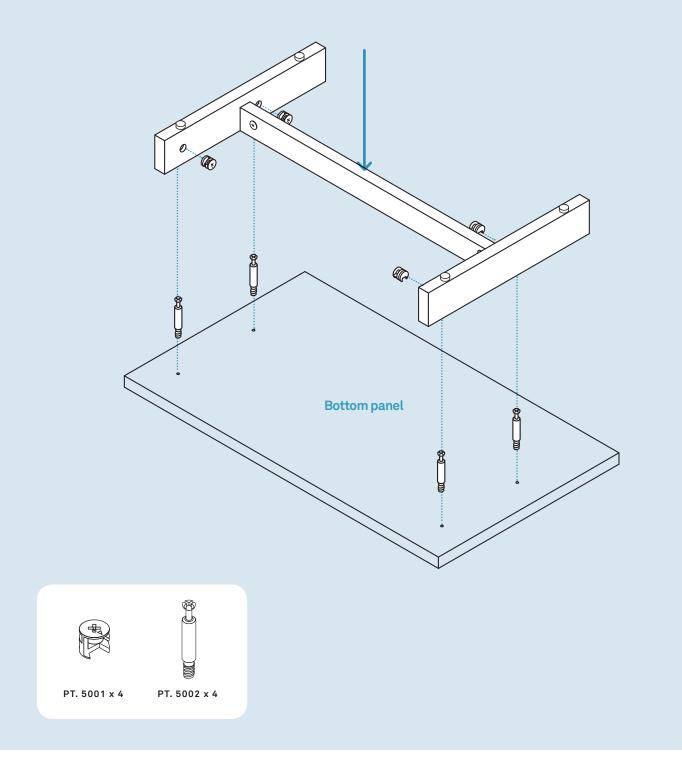
ASSEMBLE BASE.

Using the stretcher and feet assemble the base as shown. Refer to page 3 on how to use the cam lock system.



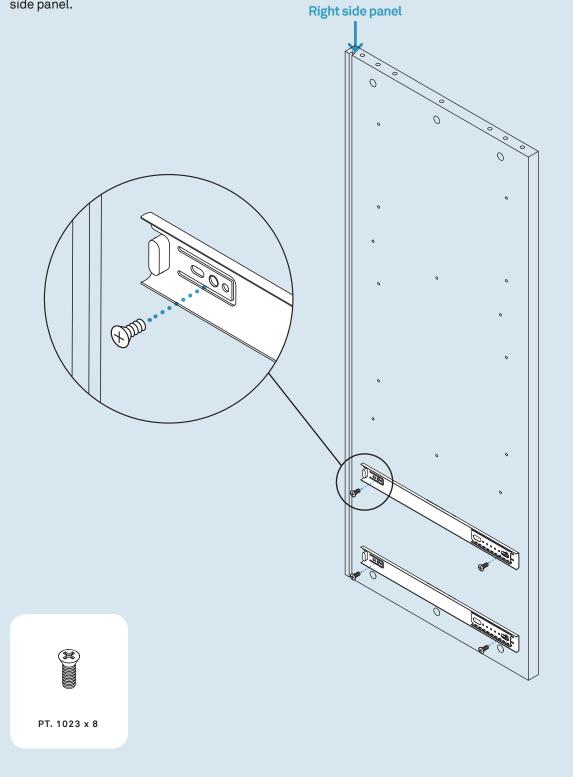
ATTACH BOTTOM PANEL.

Attach the bottom panel to the base using the provided hardware as shown. Refer to page 3 on how to use the cam lock system.



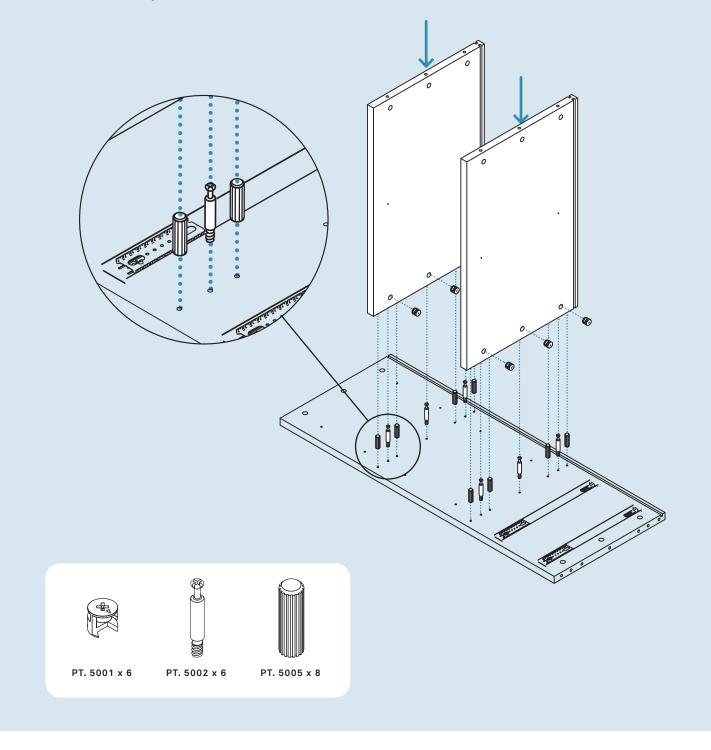
ATTACH DRAWER SLIDES.

Attach drawer slides to side panels as shown using the provided hardware. Repeat for left side panel.



BEGIN ASSEMBLING CASE.

Attach partition panels to left side panel as shown using the provided hardware. Be sure to align grooves on partition panels and side panel. Refer to page 3 on how to use the cam lock system.



ATTACH RIGHT SIDE PANEL.

Slide back panel into place as shown. Attach right side panel as shown using the provided hardware. Refer to page 3 on how to use the cam lock system.

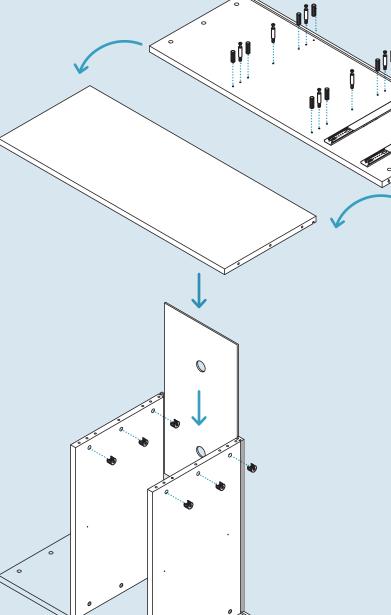




PT. 5002 x 6

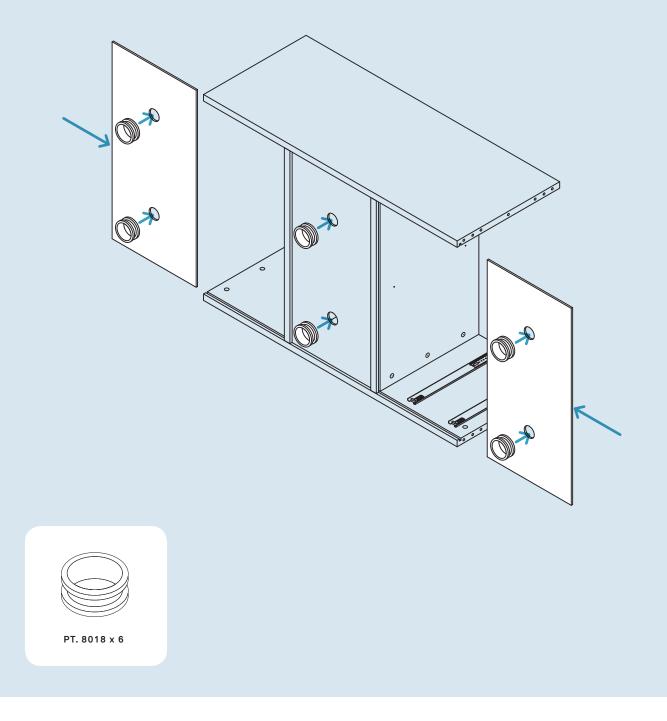


PT. 5001 x 6



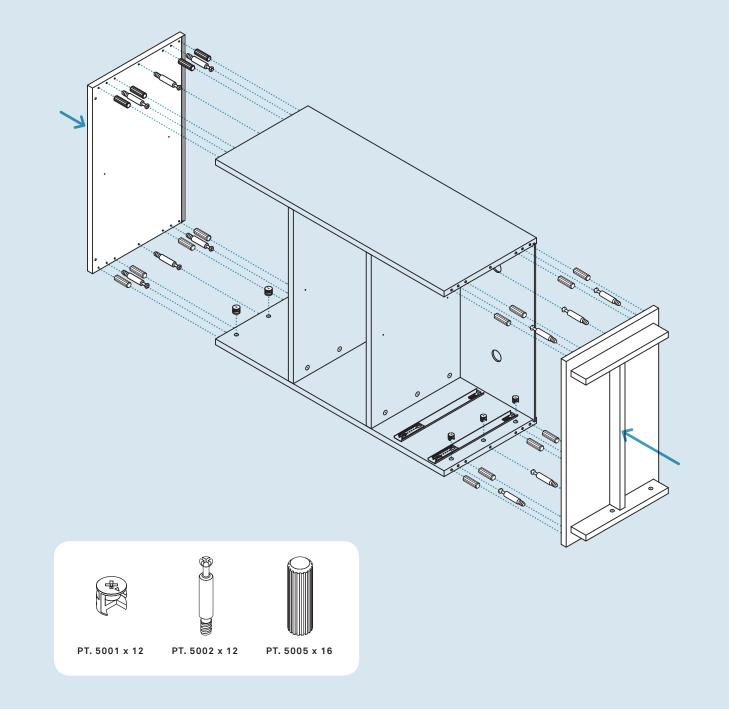
INSERT REMAINING BACK PANELS.

Add rubber grommets to each back panel as shown. Insert back panels into grooves in case.



FINISH ASSEMBLING CASE.

Finish assembling the case by attaching the top and bottom panels as shown using the provided hardware. Refer to page 3 on how to use the cam lock system.



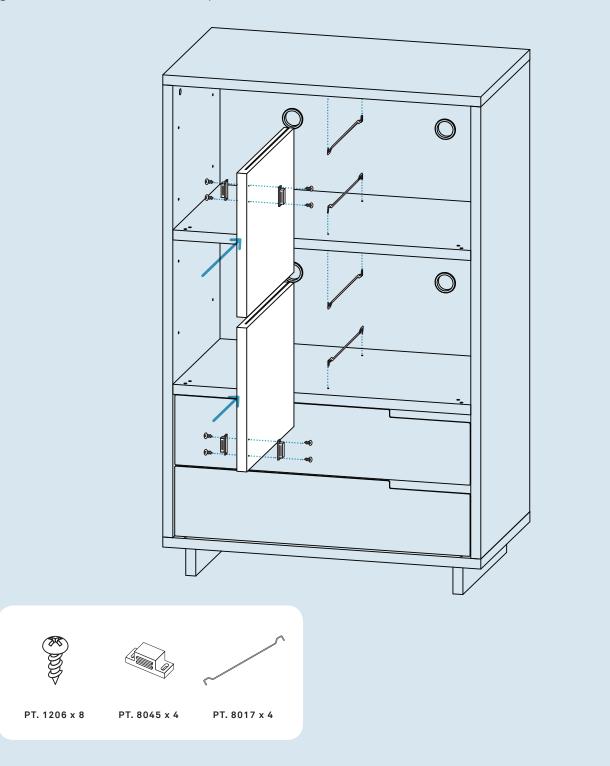
INSTALL DRAWERS.

To install the drawers extend drawer slides out from case, align with drawer slides as shown, and slide drawer in. Be sure to push until drawer is completely closed and engaged.

1

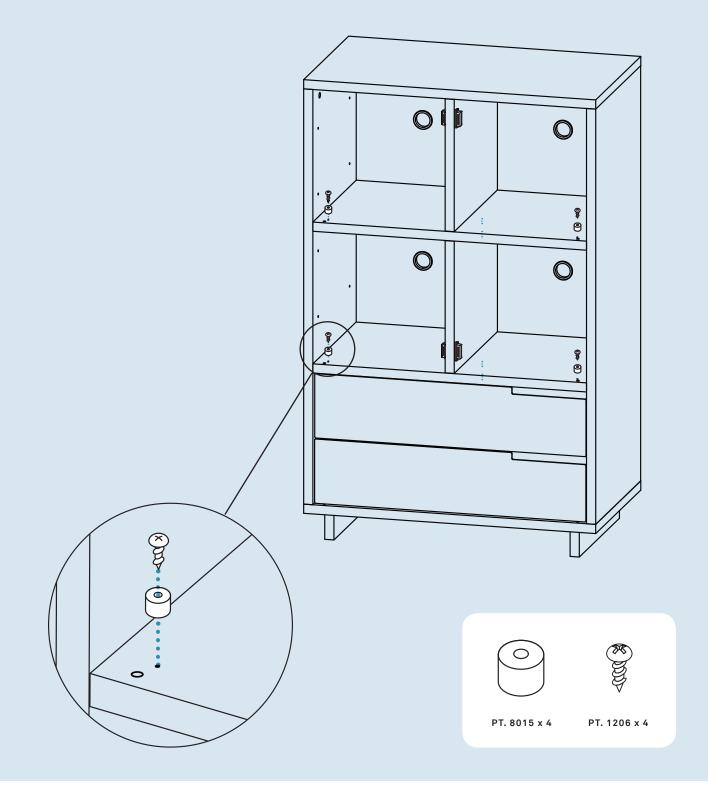
INSERTING THE PARTITION PANELS.

Attach the metal brackets and magnet catches as shown. Align partition panel grooves with brackets and slide into place.



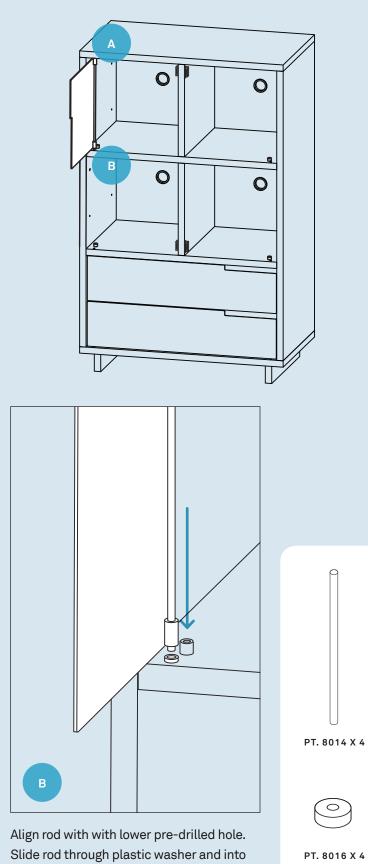
ATTACH DOOR BUMPERS.

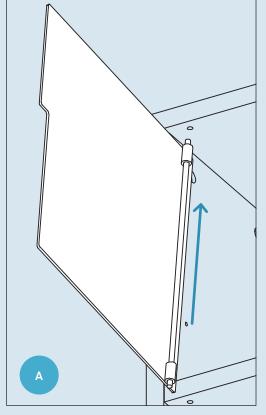
Attach the door bumpers as shown using the provided hardware.



INSTALL DOORS.

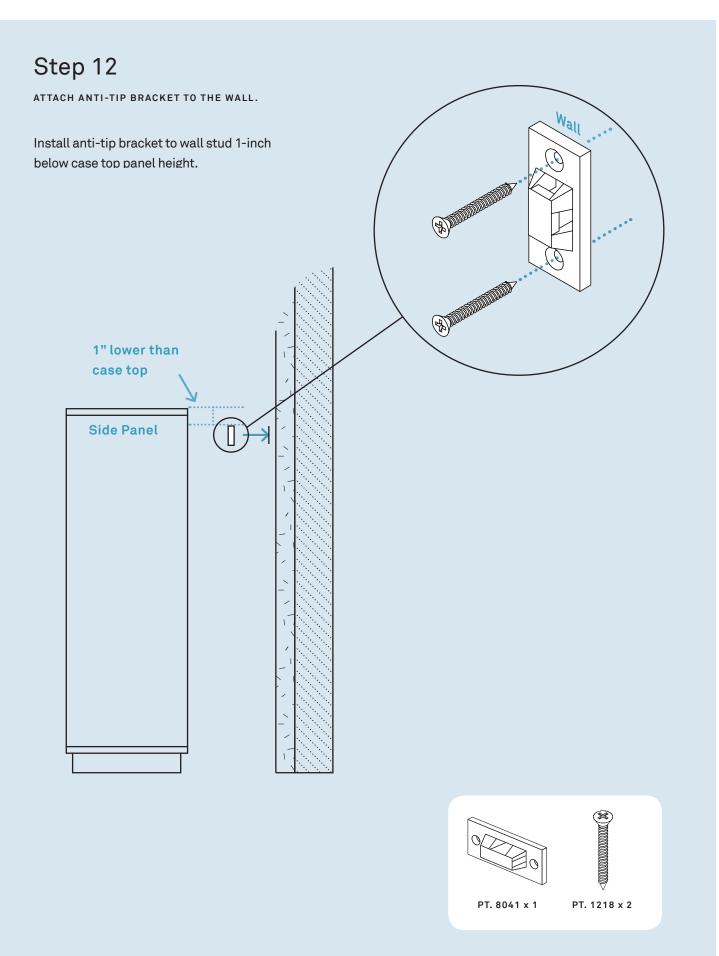
To install the doors, start by sliding the metal rod through the brackets on the back of each door. Next install doors as shown below.

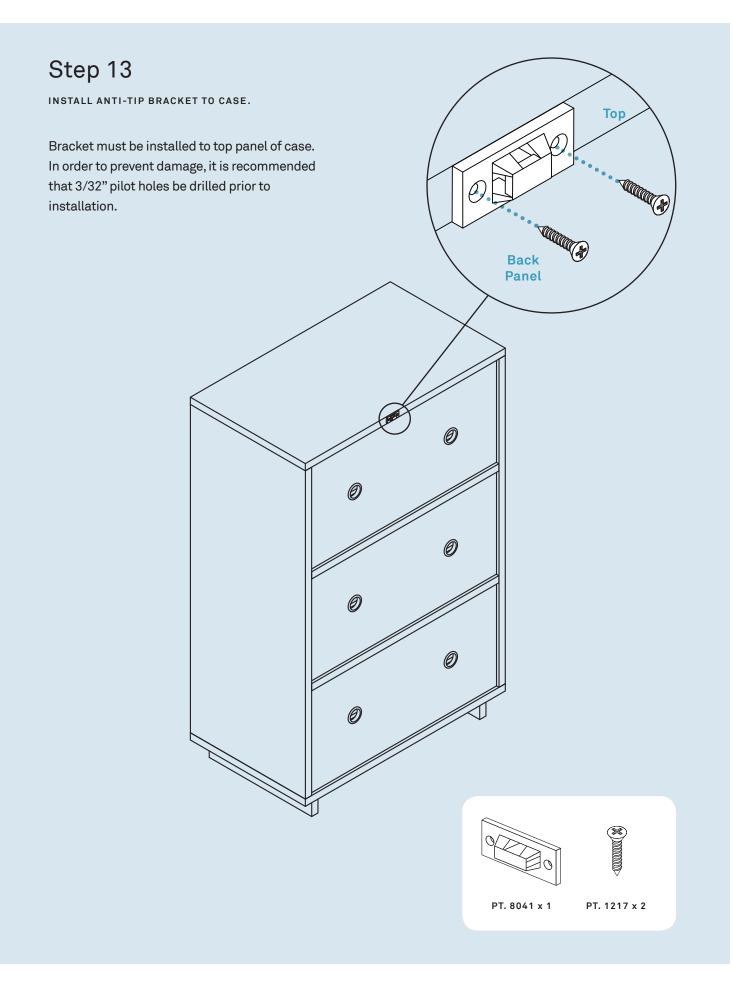


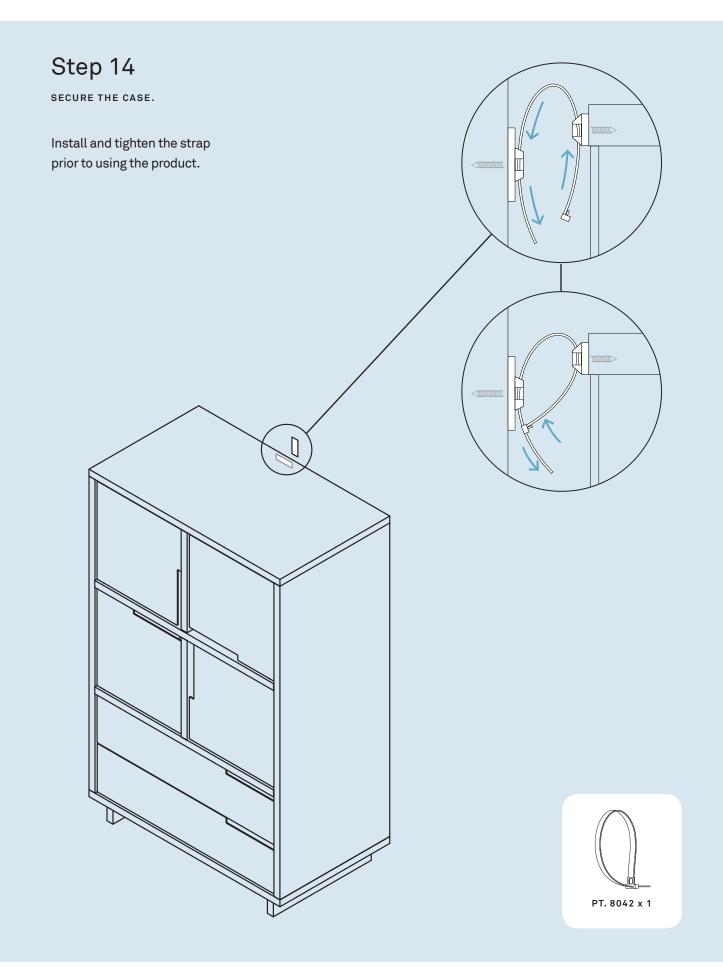


Angle door and push rod into the pre-drilled hole on the underside of the top panel.

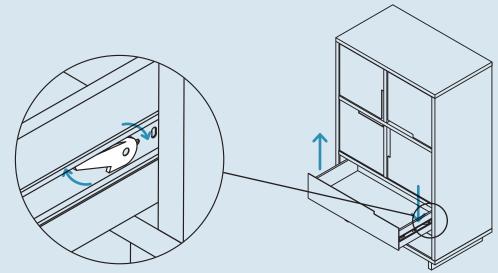
pre-drilled hole.







Additional Information



TO REMOVE DRAWERS

Pull lever up on the right side and push down on the left side of the drawer slide. With levers engaged pull drawer out.



TO ADJUST DRAWER FRONTS

Loosen the acorn nuts, adjust drawer front, re-tighten acorn nuts.

CLEAN

Clean with a slightly damp, soft cloth. To remove dirt and fingerprints, use a quality cleaner formulate for wood furniture. Wipe completely dry with a soft cloth in the direction of the wood grain.

